

USER MANUAL



Industrial balance MARK series “KL”

USER MANUAL SERIE KL (EN) REV2 0.doc
01 Sep. 09

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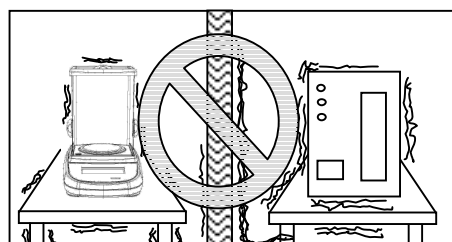
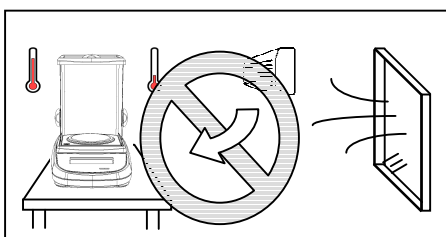
1 Installation instruction



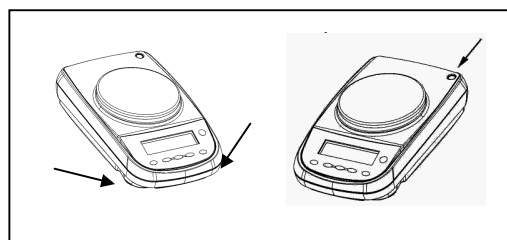
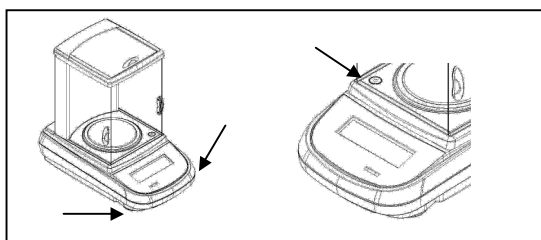
WARNING:

Please follow carefully these steps for installing and use the new balance before starting your work routine. A way of use of the instrument different from this user manual will not guarantee the instrument's safety anymore.

- **Remove** the balance and accessories from the carton and check for any visible damage of the instrument.
- **Do not install** the balance in a place with air flows, heavy thermal changes and vibrations.
- **Do not use** the balance in blast risk environment.
- **The humidity rate** of the balance environment must be between 45% and 75%



- **Place** the weighing pan and the support pan on the balance (see pag. 5).
- **Level** the balance using the level bubble and levelling feet located underneath the case



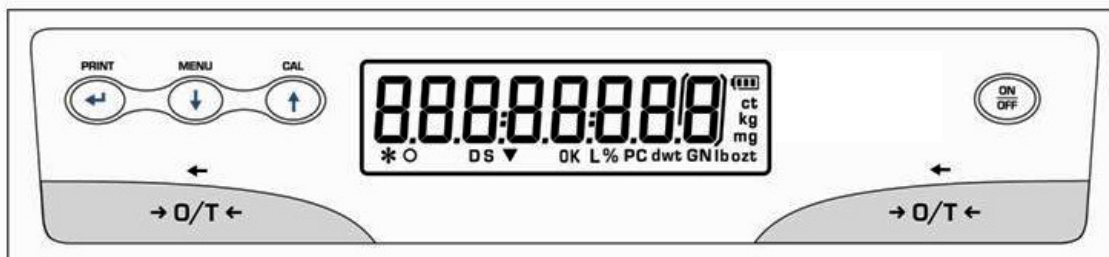
- **Connect** power supply to connector 2 located on the rear panel of the unit (see pag. 7).
- **Insert** power unit into AC outlet, **which shall be easily accessible**; after few seconds the balance will automatically switch on.
- **Wait 30 minutes from switch on** and then calibrate the balance using the appropriate mass, following the instructions (pag.9-10)

- **Calibrate** again the balance every time it's moved to another place
- **Check** balance calibration periodically.
- **We recommend** not to drop heavy objects on balance pan, in order to avoid damages.
- **Assistance service** must be effected by specialized staff and the spare parts used must be original. Therefore, it is necessary to apply to the reseller who sold the equipment.

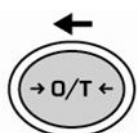
2 Storage

- **Storage temperature:** +5 °C...+40 °C
- **Storage humidity** 45% - 75%.
- **Keep package** in the case the balance should be sent back to the factory for service. Disconnect the cables and the accessories for avoiding damages during transportation.
- **Do not place** the balance in extreme temperature and humidity condition and avoid the balance to take strong hit.

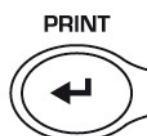
3 Keypad and display



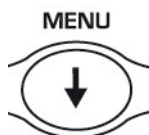
Standby (OFF) or power on (ON).



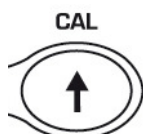
TARE or zero button.



Selection CONFIRM or SEND data to printer.



Balance setup MENU button.




Balance CALIBRATION button.

***** Stability indicator

O Zero indicator

% Percentage weighing

PC Piece counting

 Battery charge indicator

▼ Insert data mode

H Upper threshold

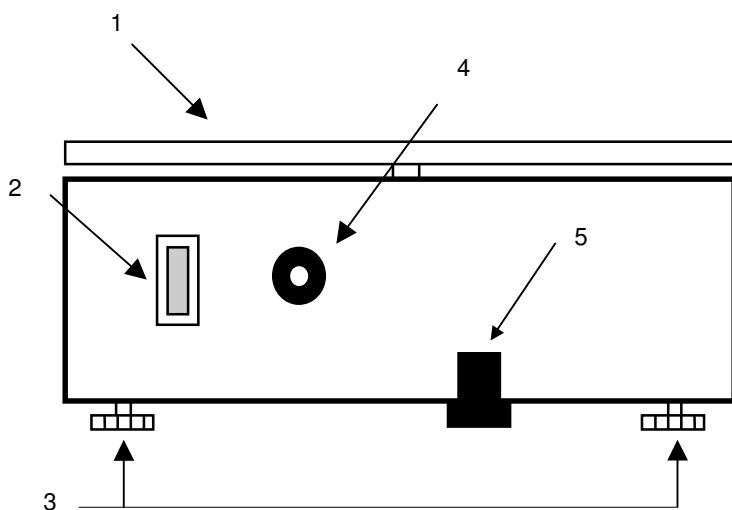
L Lower threshold

DS Density measure mode

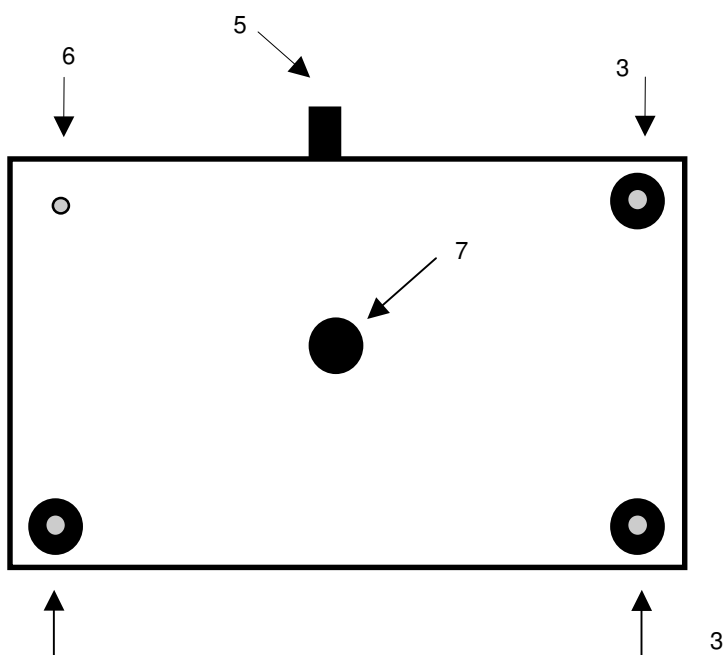
ct, Measure unit
ozt, lb, GN, dwt, Kg, mg

4 Input and output connectors

4.1 Rear and bottom part of balance, M model



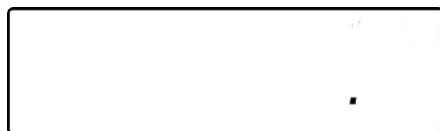
1. Weighing pan
2. **CONNECTOR 1**
9 pin RS232 Interface Output
for PC/keyboard or printer
3. levelling feet
4. **CONNECTOR 2**
power supply connector



5. Closing screws
6. Hook for weighing under
balance pan. First remove
hook cap.

5 Weighing

After having connected the balance to AC outlet, it will perform an internal circuits test, after that the balance will set itself in stand-by mode.



5.1 Stand By

From “**STAND BY**” mode:

- Press **ON/OFF** button to bring balance to work conditions.
- Press again **ON/OFF** button to return to “**STAND BY**” condition.



5.2 Simple weighing

Load the sample to weigh on the pan and read the value on display as soon as the stability symbol ✱ (*star*) appears.



6 Calibration

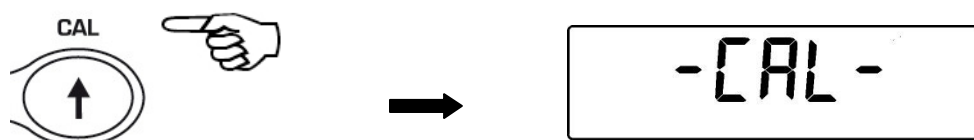
Electronic balances take mass measurements making use of gravity (g). Difference of latitude in geographic areas and altitude will vary gravity acceleration value (g). Therefore, for accurate measurements, the balance must be adjusted to the local environment. This adjustment is accomplished by calibration function.

6.1 External calibration balances

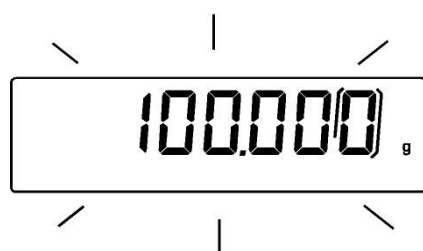
6.1.1 External calibration

Calibration is accomplished by pressing **CAL** button.

1. Press **CAL** button when pan is empty, dashes are displayed on the display.



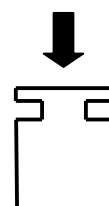
2. When calibration weight value starts to flash, load the weight on the pan.



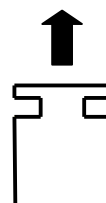
The display will stop flashing, indicating

calibration weight value.

Once the calibration is effected will be shown the value of the calibrated weight and the current unit of measure.



3. Unload calibration weight from the pan.
The balance is ready for weighing operations.

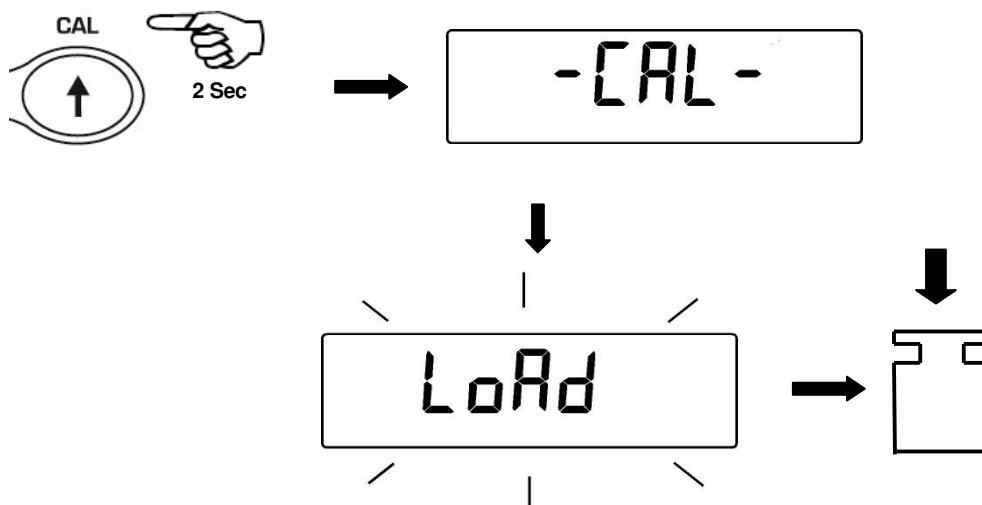


NOTE: if there is interference during calibration process, an error message will be displayed.

Moreover, it is possible to calibrate the balance with a calibration weight higher than the one set by default:

1. Press and keep **CAL** button pressed with empty pan until the acoustic alarm stops,

then release the button. On display it will be visualized the string **"-CAL-"**, followed by flashing string **"LOAD"**.

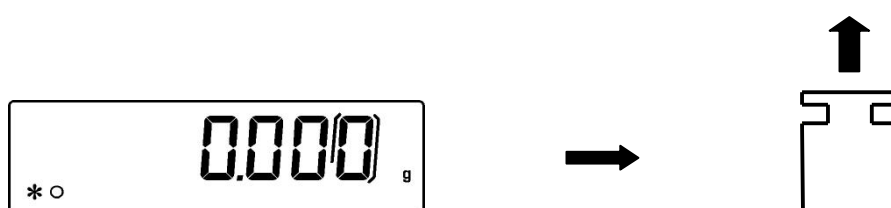


2. Load on the pan a weight equal higher or lower than default calibration weight; the balance will recognize it as valid weight if equal or higher than calibration weight as long as it is a whole number in comparison with the most meaningful digit of calibration weight.

e.g.: if calibration weight is 200g, it will be possible to calibrate the balance with values from 100g 200g, 300g, 400g up to the highest limit of balance weighing range.

The message **"LOAD"** on display will stop flashing. Once calibration has been effected, the value of calibrated weight will be displayed.

3. Unload calibration weight. The balance is ready for weighing operations.



NOTE: if there is interference during calibration process, an error message will be displayed.

6.2 Balances with internal calibration

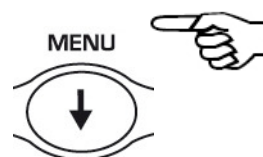
6.2.1 Internal calibration

In these balance models there are 4 calibration modes:

From display zero condition, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “unitS” will be visualized on display, press then **MENU** button until you visualize “Calib” on display. Press **PRINT** to confirm.

1. Select the calibration mode you wish by pressing **MENU** button in sequence:

- **AUT-CAL**: auto calibration
- **I-CAL**: internal calibration
- **E-CAL**: external calibration
- **TEC-CAL**: technical calibration

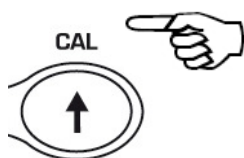


2. Press **PRINT** button to confirm “**AUT-CAL**”, “**I-CAL**”, “**E-CAL**”.
To confirm “**TEC-CAL**” keep pressed the **PRINT** button until the acoustic alarm is over.
3. After selection, the balance returns to calibration menu. Press and keep pressed **MENU** button until the acoustic alarm is over, then release the button. Balance is again ready for weighing operations.

6.2.2 Auto calibration (AUT-CAL)

The balance auto calibrates through the internal reference calibration mass, after the microprocessor has checked that no other weighing operations are being effected. In this mode it is furtherly possible to effect calibration through reference internal mass by pressing **CAL** button at any time, being sure first that there's no weight load on the pan.

1. Press **CAL** button at empty pan.
The message “**CAL**” will be displayed and balance calibration will be effected automatically.



2. At the end of calibration, balance returns to normal weighing conditions.



If calibration is not finished due to vibrations or air flows, then the message “**CAL bUt**” is displayed. Press again **CAL** button. If the problem repeats then select external calibration and contact the product supplier.

6.2.3 Internal calibration (I-CAL)

The balance calibrates itself with internal reference mass **ONLY** on user command by pressing **CAL** button.

Before effecting internal calibration, be sure that there's no weight loaded on the balance pan.

6.2.4 External calibration (E-CAL)

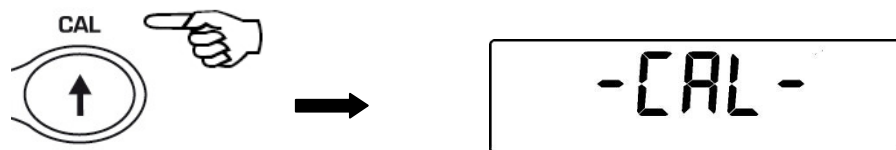
The balance is calibrated through an external reference mass (**NOT** provided with models with internal calibration).

(Follow procedures described at paragraph 6.1.1)

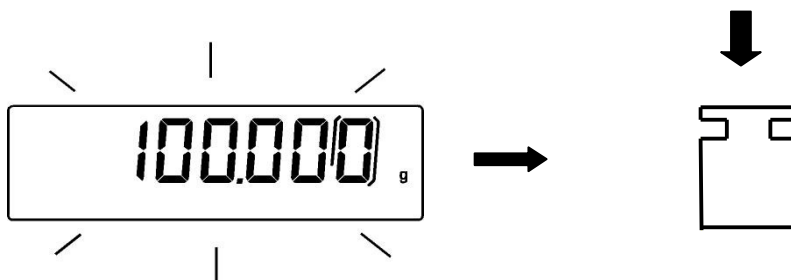
6.2.5 Technical calibration (TEC-CAL)

This function allows storing the value of internal reference mass whenever checking or assistance actions require it.

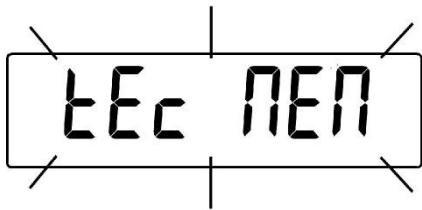
1. After having selected the **TEC-CAL** calibration mode, press **CAL** button at empty pan. It will be displayed “CAL”.



2. When the value of calibration weight start flashing on display, load the weight on to the balance pan.



3. Wait the acoustic alarm and that the displayed calibrated weight value stops flashing, then unload the weight from balance pan.
4. When string “0.000” is displayed continuously, then press and keep pressed the **PRINT** button. This starts the internal weight value automatic acquisition and store. During the acquisition cycle, the display will show “**TEC-MEM**”.



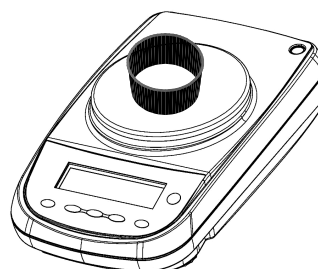
5. After having stored the value of internal calibration weight, balance returns to normal weighing conditions.
6. Return to calibration menu as described at paragraph 6.2 and set the desired calibration mode: internal, automatic or external.



ATTENTION : this procedure must be effected only using E2-class reference masses.

7 Tare function

1. Load the container on the pan. The display will show the weight.



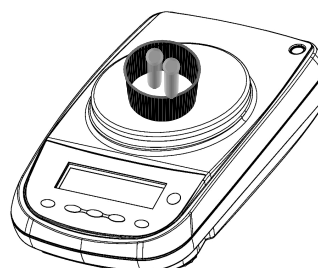
2. Press **O/T** button. “**O-t**” string will be displayed



3. After reaching stability, the value “**0.000**” will be displayed. If the stability is not reached (due to air flows or vibrations or other disturbs) the dashes will remain displayed.



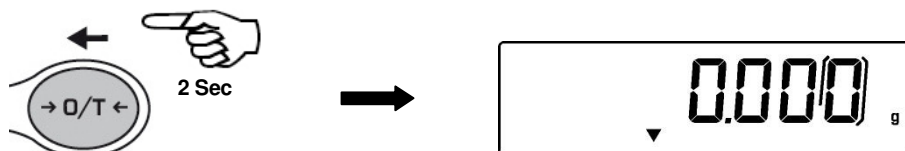
4. Load the objects to weigh in the container. Read net weight value on display.



7.1.1 Manual tare function (Not available for V-range models)

This function allows inserting manually the tare values.

1. Press and keep pressed the **O/T** key whit no objects on the weighing pan until the beep alarm stops, then release the key.
2. Will be shown on the display the following string:



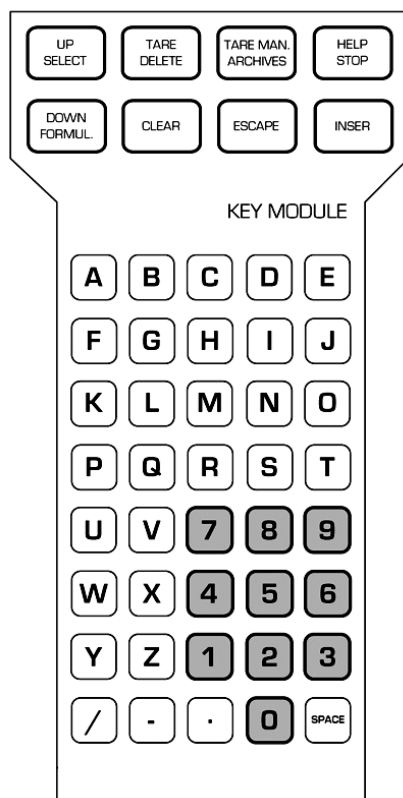
3. Insert now the desired tare value using the keys **CAL** and **MENU** for increase or decrease the value, and press the **O/T** key for skip to the following digit. During the value insert mode, if keep pressed the **O/T** key is possible to delete the inserted value.



4. Press **PRINT** key to confirm the value inserted.

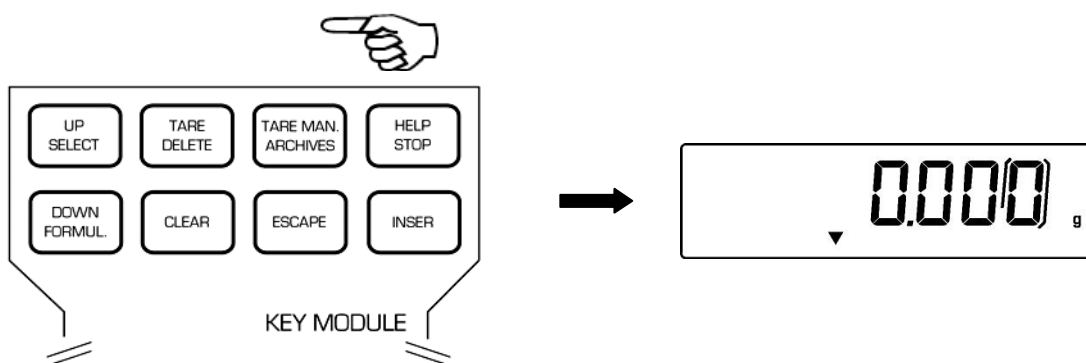
7.1.2 Optional alphanumeric external keyboard (code T201)

If you have the optional external alphanumeric keyboard, then it is possible to perform tare also by pressing the **TARE/DELETE** button of this keyboard, in the same way as previously described.



It's also possible to manually insert a known tare value by the keypad.

1. Press **TARE MAN** button on the alphanumeric keyboard. An arrow will appear on the balance display along with the previous value of manual tare, if one has been inserted before.



2. Press **CLEAR** to set at zero the previous value (if any) then insert the new value using the alphanumeric buttons placed on the bottom part of alphanumeric keyboard.



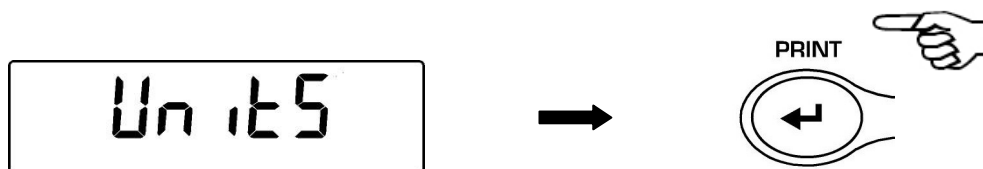
3. Press **INSER** to confirm.
4. Press **ESCAPE** button to escape from tare condition.

To set to zero the value of the manual tare inserted by means of alphanumeric keyboard, effect a normal operation of tare by pressing **O/T** button of the balance or with **TARE/DELETE** button placed on the optional alphanumeric keyboard.

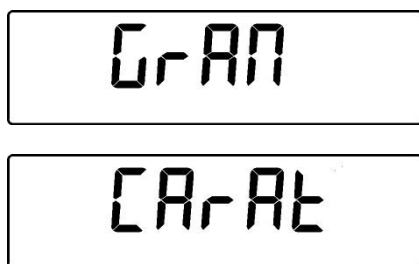
8 Weight units

It is possible to select the weight unit that balance will use to display weight.

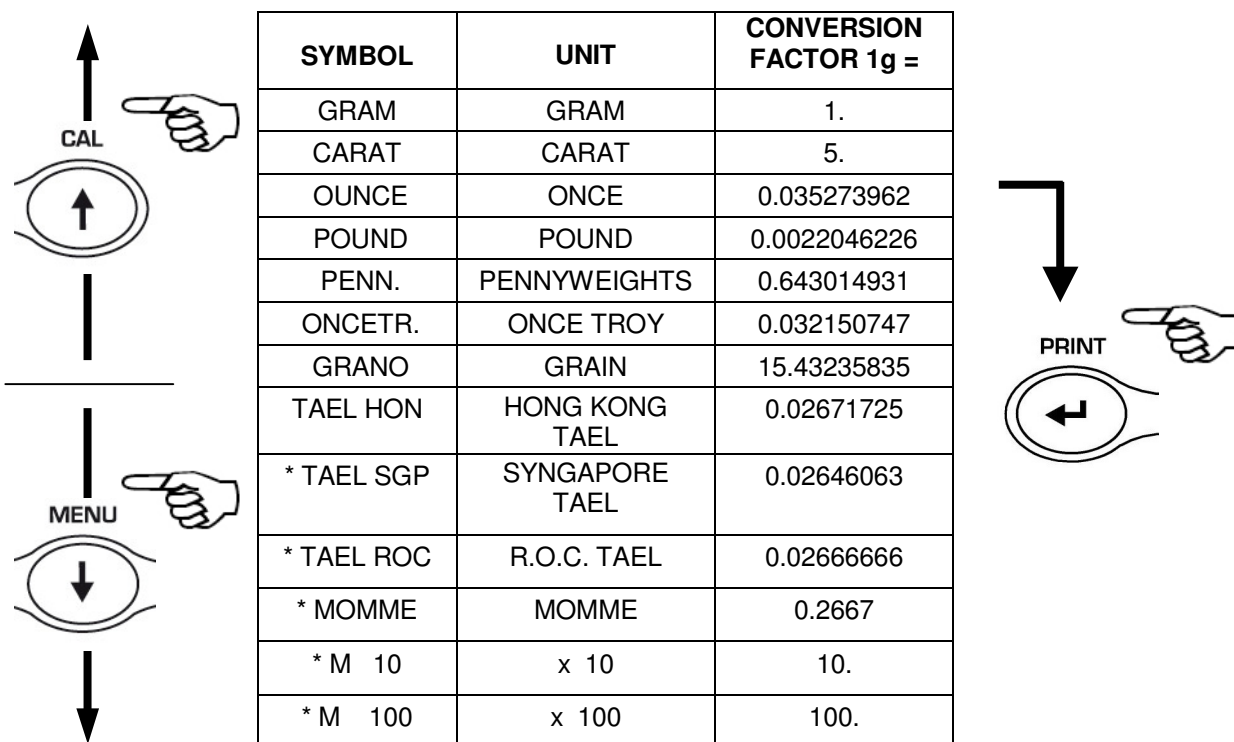
1. From display zero condition press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “unitS” will be displayed then press **PRINT** to confirm.



2. It will be displayed “GRAM” unit. Pressing now the **MENU** or **CAL** button, it will be possible to scroll forward or backward the weight units menu.

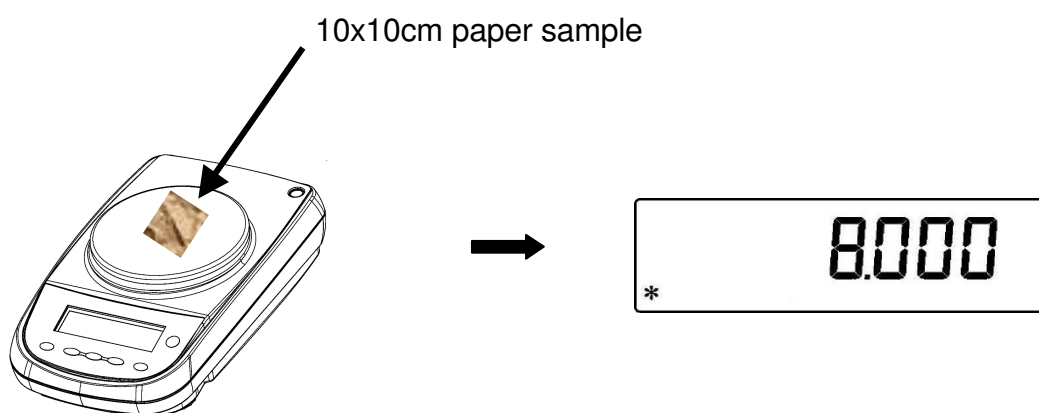


3. Press **PRINT** button to confirm or **MENU** button to shift to the other weight unit.



4. After having selected the desired weight unit, press the **MENU** button to go to next parameter or **CAL** button to return to previous.
5. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button. The balance returns to normal weighing conditions.

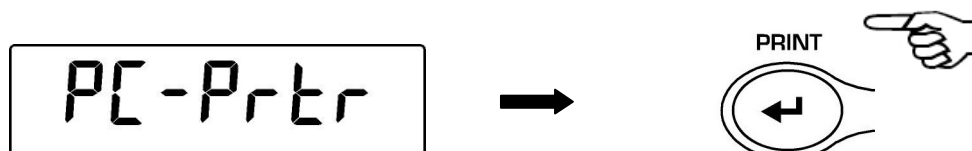
* The unit of measure with the star (*) are not available in the balances with the software for paper grammage. In these models is possible to set from the menu of the units of measure the multiply factor of the weight "M 10" or "M 100". For visualizing the m² weight, select the M 100 multiply factor (as described at pag.17) and load on the pan a 10x10 cm piece of paper.



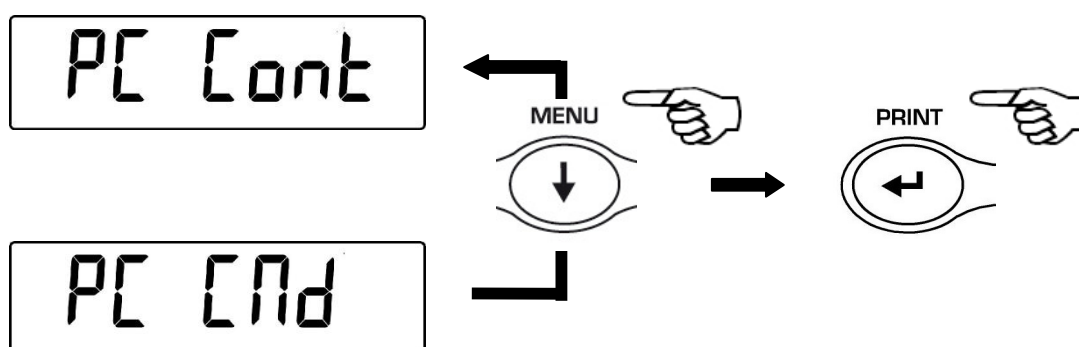
9 PC communication setting

Connect the balance to PC with proper cable (pag. 35)

1. From zero display condition press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. It will be displayed the string “unitS”, then press the **MENU** button until it is displayed “PC-PRTR” message then confirm by pressing **PRINT** button.



2. Press the **MENU** button until the “PC cont” is displayed to choose continuous print or “PC CMd” to choose print to PC at user command, then press the **PRINT** button to confirm the choice.



6. After having selected the desired transmission mode, press the **MENU** button to go to next parameter or the **CAL** button to go to previous.
7. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button. The balance returns to normal weighing conditions.
8. The balance returns to normal weighing conditions sending the data continuously or at user command.



NOTE: select speed transmission (pag. 21)

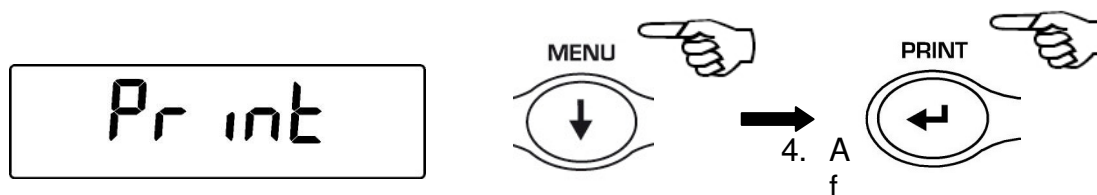
10 Printer serial communication selection

Connect the balance to the printer using the proper cable (pag. 35)

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “unitS” will be displayed, then press **MENU** until you read the message “PC-PRTR” on display and confirm pressing **PRINT** button



2. To select the data print mode, press **MENU** until the message “PRINT” is displayed.
3. Press **PRINT** to confirm.



After having selected the data print mode, press **MENU** button to go to next parameter or **CAL** button to go to previous one.

5. To escape from parameters setup menu, press **MENU** button until the acoustic alarm is over, then release the button. The balance returns to normal weighing conditions, ready to transmit data each time the **PRINT** button is pressed.



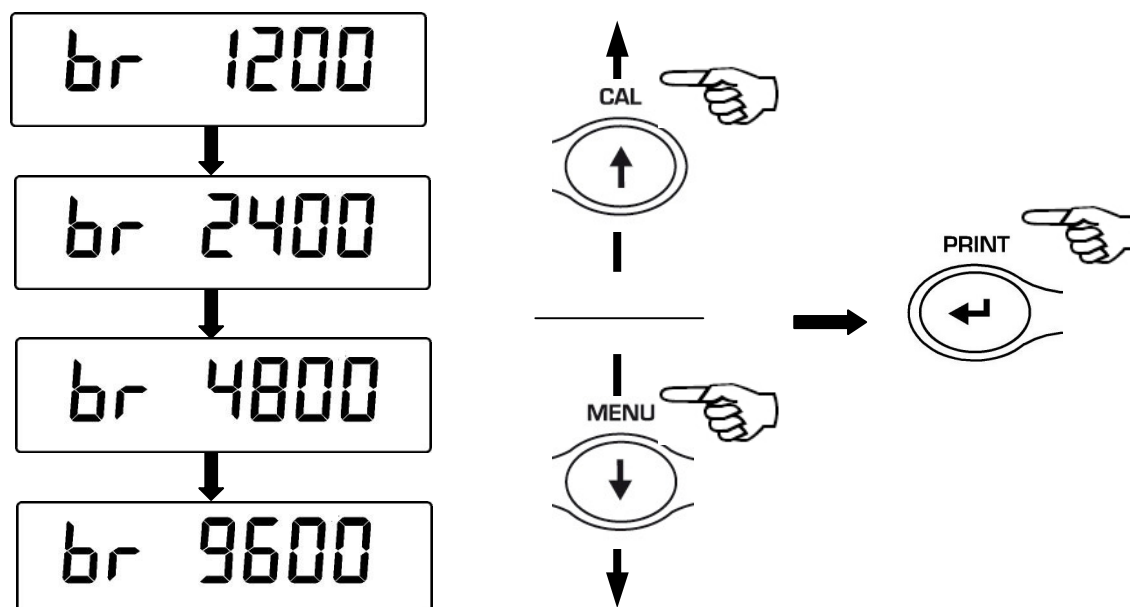
NOTE: select speed transmission (pag. 21)

11 Transmission speed selection

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “**unitS**” is displayed, then press **MENU** button until the message “**BAUD RT**” is displayed and confirm by pressing the **PRINT** button.



2. Select serial data transmission speed (1200-2400-4800-9600 baud). Pressing **MENU** or **CAL** buttons it will be possible to scroll forward or backward through the different transmission speeds, then confirm your choice by pressing **PRINT** button.



3. After having selected the transmission speed you wish, press the **MENU** button to go to next parameter or **CAL** button to go to previous one.
4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.
5. The balance will return to standard weighing conditions.

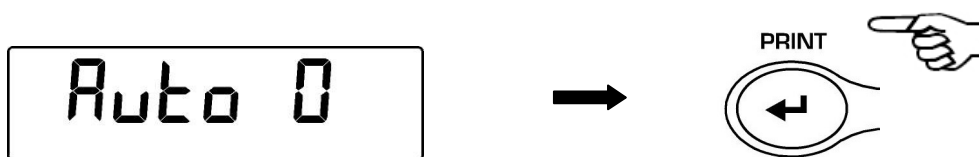


12 Auto zero function

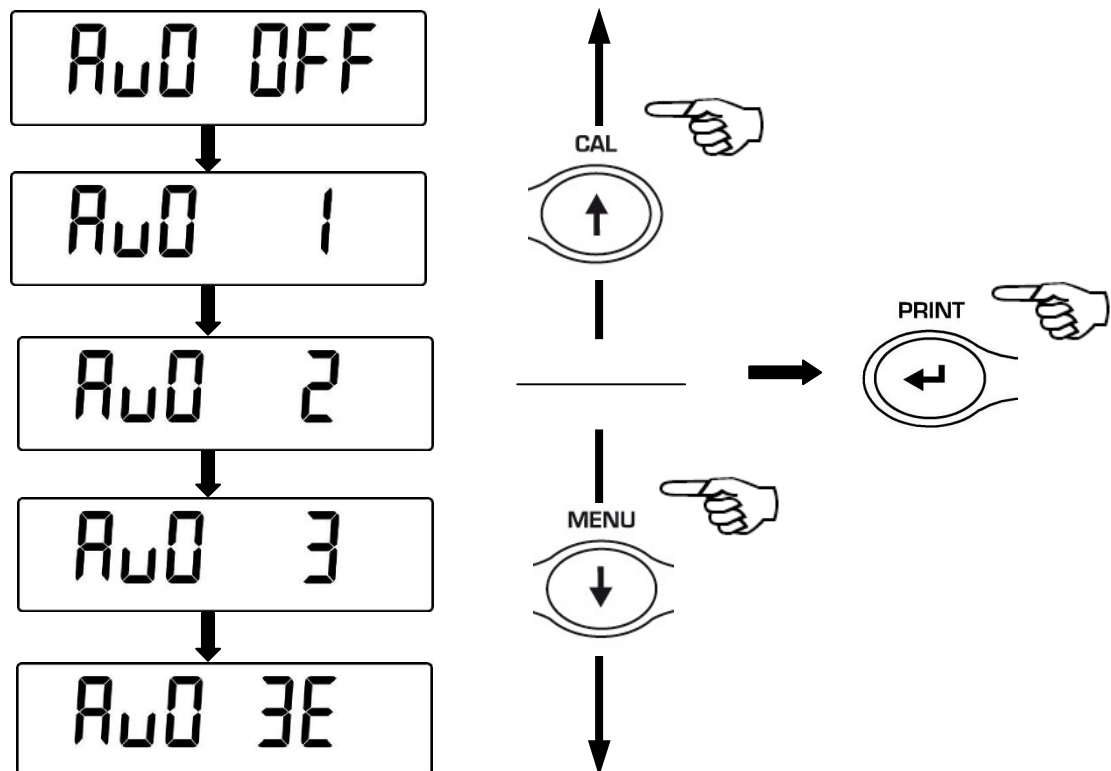
Auto zero is an automatic correction of a possible zero drift.

- **Au0 OFF** = auto zero disabled
- **Au0 1** = soft autozero
- **Au0 2** = medium autozero
- **Au0 3** = heavy auto zero
- **Au0 3E** = heavy auto zero over all range

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “**unitS**” is displayed, then press **MENU** button until the message “**AUTO 0**” is displayed, then press **PRINT** to confirm.



2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward through the different auto zero levels, select the one you wish and confirm it by pressing the **PRINT** button.



3. After having selected the auto zero level you wish, press the **MENU** button to go to next parameter or **CAL** button to go to previous one.
4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.
5. The balance will return to standard weighing conditions.

13 Filters selection

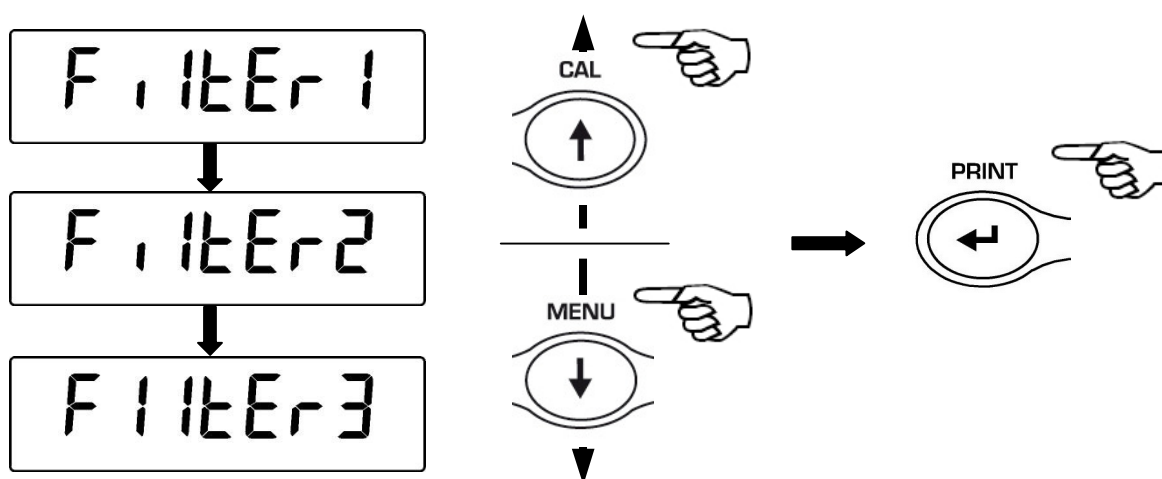
It is possible to adapt the balance to the different environment conditions thanks to the selection of three filters:

- **FILTER 1:** proportion of ingredients condition
- **FILTER 2:** stable conditions
- **FILTER 3:** unstable conditions

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “unitS” is displayed, then press **MENU** button until the message “**FILTER**” is displayed then confirm it by pressing the **PRINT** button.



2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward the different filtering levels, select the one you wish and then confirm it by pressing the **PRINT** button



3. After having selected the filtering level you wish, press the **MENU** button to go to next parameter or **CAL** to go to previous one.
4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.
5. The balance will return to standard weighing conditions.



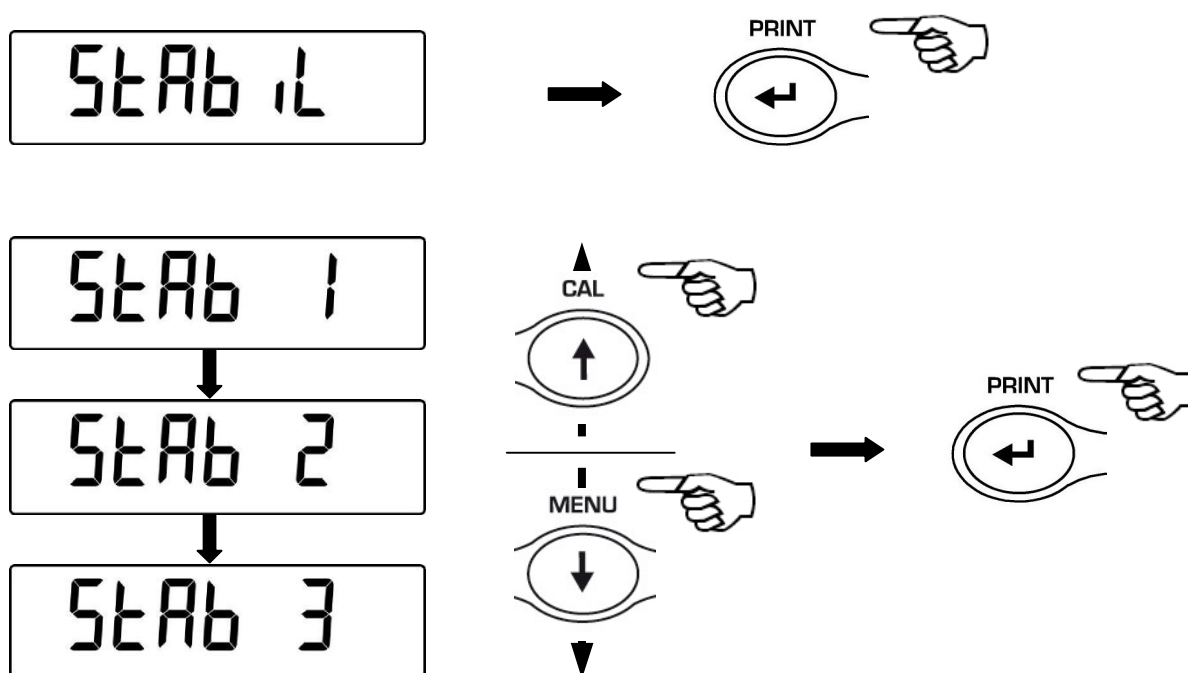
NOTE: It is suggested to use FILTER 1 when proportion of ingredients must be performed

14 Stability function

The stability symbol is displayed when the weight is stable inside a defined range

- **STAB 1** = for stable environments
- **STAB 2** = for not so stable environments
- **STAB 3** = for unstable environments

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “unitS” is displayed, then press **MENU** button until the message “StAbiL” is displayed, then confirm this by pressing the **PRINT** button.
2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward the different stability levels, select the one you wish and then confirm it by pressing the **PRINT** button.



3. After having selected the stability level you wish, press the **MENU** button to go to next parameter or the **CAL** button to go to previous one.
4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.
5. The balance returns to normal weighing conditions.



15 Backlight setup

The balance display is equipped with backlight to make the indication more visible also during low light conditions.

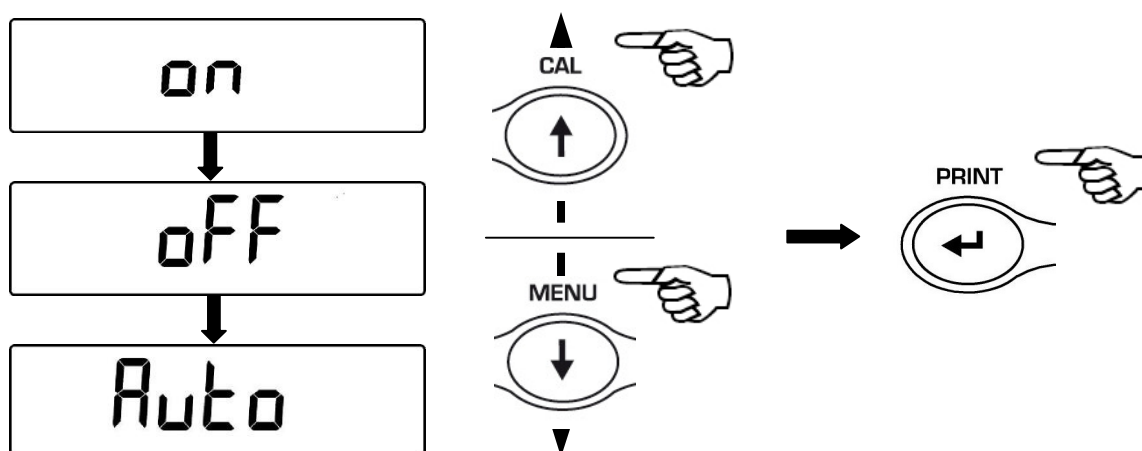
There are 3 working modes:

- **ON** = light always switched ON
- **OFF** = backlight always switched OFF
- **AUTO** = backlight automatically switched on during weighing operations

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “unitS” is displayed, then press **MENU** button until the message “bLt”, then press the **PRINT** button to confirm this.



2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward the different working modes, select the one you wish and then confirm it by pressing the **PRINT** button



3. After having selected the backlight working mode you wish, press the **MENU** button to go to next parameter or the **CAL** button to go to previous one.
4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.
5. The balance returns to normal weighing conditions.



16 Auto Power-off function

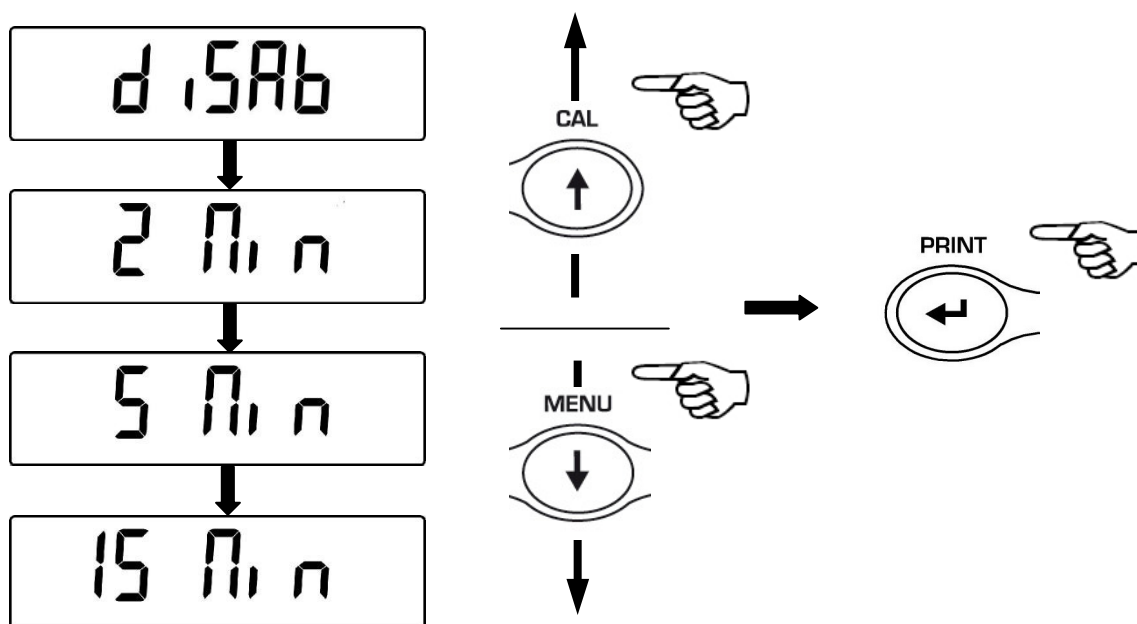
This function allows activating the automatic power-off of the balance after a defined balance idle-time. There are 4 auto power-off modes:

- **disab** = Auto power-off disabled
- **2 Min** = Auto power-off after 2 minutes of idle time
- **5 Min** = Auto power-off after 5 minutes of idle time
- **15 Min** = Auto power-off after 15 minutes of idle time

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message "**unitS**" is displayed, then press **MENU** button until the message "**tiME oFF**" then confirm by pressing the **PRINT** button.



2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward the different auto power-off modes, select the one you wish and then confirm it by pressing the **PRINT** button



3. After having selected the auto power-off mode you wish, press the **MENU** button to go to next parameter or the **CAL** button to go to previous one.
4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.
5. The balance returns to normal weighing conditions.

17 Piece counting function

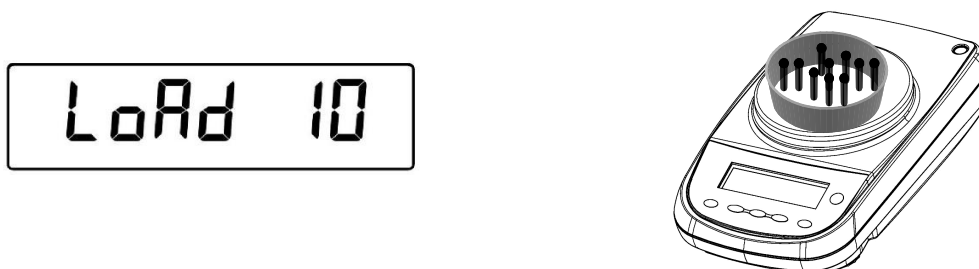
1. From zero condition on display, press **MENU** button until the message “**Count** “ is displayed then press the **PRINT** button to confirm



2. Select the number of pieces to put on the pan as sample by pressing **MENU** repeatedly to increase and **CAL** to decrease the number. Choice of the number of pieces (10, 25, 50, 100) depends from the weight of single pieces.



3. If available, load the empty container first then press **PRINT** to confirm.



4. Load on the pan the number of pieces displayed on the balance display
5. Press again the **PRINT** button and wait the weight to stabilize.

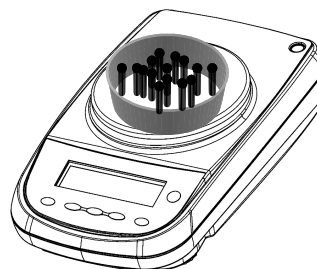


If the number of samples is enough (for example 10 as in figure), then this number will be displayed and it will be possible to go on by loading the pieces to count on the balance pan.

If the weight of the pieces to count is too low in comparison with balance resolution, then an error message will be displayed. In this case it is necessary to use a balance with higher resolution.

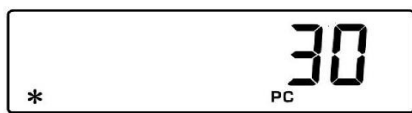
If the weight of samples is acceptable but not enough, then the message “**Add**” will be displayed.

Add a quantity of pieces so that to almost double the number read on display, then press the **PRINT** button



If the number of pieces is still not enough then the message “**Add SMP**” is displayed. Add again a quantity of pieces so that to almost double the number you read on display

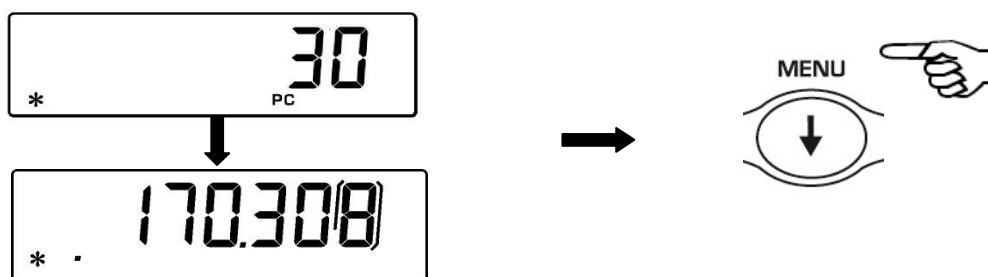
As soon as it is reached a sufficient number of pieces, this number is displayed and it will be possible to go on with count by loading the pieces count on the balance pan.



6. To escape from piece counting mode press the **ON/OFF** button and the balance returns to normal weighing conditions.

17.1 Visualization of total and unit weight of pieces

1. Press **MENU** button to pass from pieces number visualization to total weight visualization.



2. In order to display the weight of single piece from the total number of pieces press and keep pressed the **MENU** button until the acoustic alarm is over.

3. Press again the **MENU** button to display the number of pieces.

- 4.

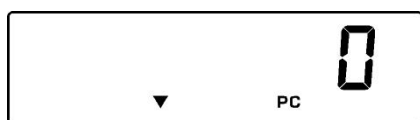
17.2 Manual insertion of the unit average weight

It is possible to insert the unit average weight of the sample, if known. In this way can be avoided the sampling of the units.

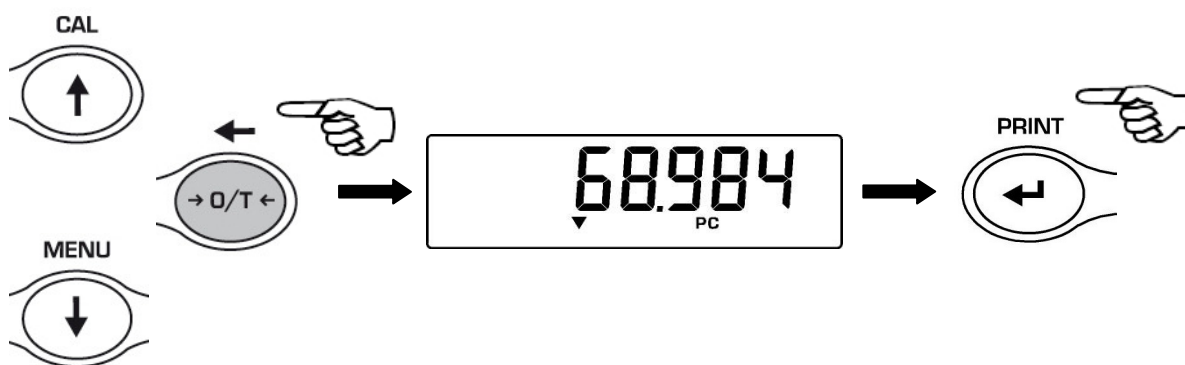
1. From zero condition on display, press the **MENU** button until the message “**Count**”, then press the **PRINT** button to confirm.
Select **MANUAL** by pressing repeatedly the **MENU** button.



2. Press the **PRINT** button to confirm.



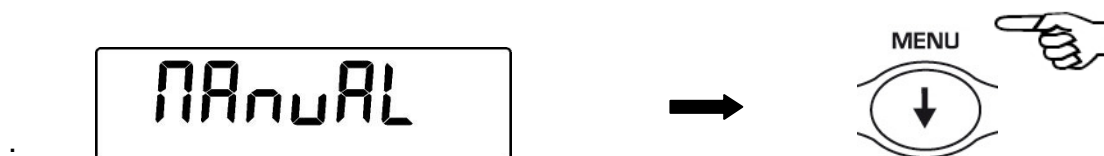
3. Insert the unit weight of a sample in grams using **CAL** and **MENU** buttons for increase and decreases the value and use the **O/T** button to skip to the others digits. For inserting the decimal point keep pressed the **CAL** button. Keeping pressed the O/T button is possible to delete the inserted value.



4. Press the **PRINT** button to confirm.
If the inserted weight is 100 times lower than balance resolution, it will be displayed an error message.
To escape without inserting the weight press **ON/OFF**.
5. If the weight is enough then “0” is displayed ; it is now possible to go on to count loading the pieces on the pan.
6. Press **MENU** button to display the total number of pieces, then press again the button to display again the number of pieces.
7. To escape from piece counting function, press **ON/OFF** button.

It is possible to use the optional alphanumeric keyboard to insert the weight of the unit sample as following:

1. From zero condition on display, press the **MENU** button until the message “**Count**”, then press the **PRINT** button to confirm.
Select **MANUAL** by pressing repeatedly the **MENU** button.



2. Press the **PRINT** button to confirm.
3. Insert the unit weight of a sample in grams using the numerical buttons from 0 to 9 and the decimal point.
In case of mistake, press the **CLEAR** button to start insertion again.
4. Press the **INSER** button to confirm.
5. If the inserted weight is 100 times lower than balance resolution, it will be displayed an error message.
To escape without inserting the weight press **ESCAPE** (on alphanumeric keyboard) or **ON/OFF**.
6. If the weight is enough then “0” is displayed ; it is now possible to go on to count loading the pieces on the pan.
7. Press **MENU** button to display the total number of pieces, then press again the button to display again the number of pieces.
8. To escape from piece counting function, press **ON/OFF** button.

17.3 Automatic update of unit weight

After having effected the sampling, it is possible to update the average piece weight as follows:

1. Instead of loading all the pieces to count, load a number of pieces equal to the double of the ones loaded on the pan and wait for the acoustic alarm.
2. It is now possible to repeat this procedure up to a maximum of 255 pieces or to proceed to the normal counting of the pieces.
This procedure allows a more accurate evaluation of the average unit weight and a better precision in the pieces count.

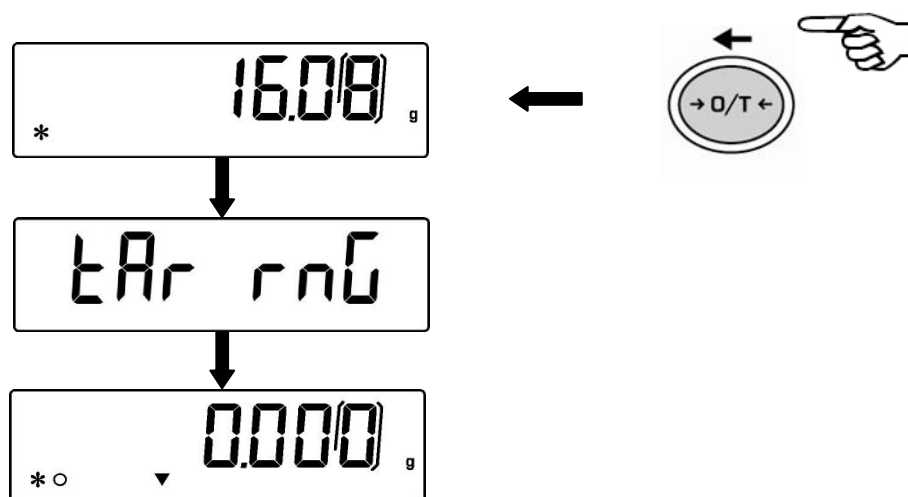
NOTE: automatic update is not active if the sampling has been effected by insertion of the average unit weight

18 V-Range function

* This (optional) function is available **ONLY** for double range models *

1. V-RANGE function is to be considered when it is necessary to effect proportioning of small quantities with accuracy. To activate **V-RANGE** function, after having put on the pan the container if any, press keep pressed the **TARE** button until the acoustic alarm is over.

In this way a tare operation is automatically performed, at the end of which it is possible to operate with the highest resolution range.



2. The range change is pointed out by the switch-on of a small arrow on the display.
3. The range of highest sensitivity is kept active as far as the net weight exceeds in positive the maximum value set for the lower sensitivity range. However it is possible to disable this function pressing and keeping pressed the **TARE** button until the acoustic alarm is over. In both the cases total weight is displayed.
4. In V-Range function the manual tare insertion by (optional) alphanumeric keyboard is not available.

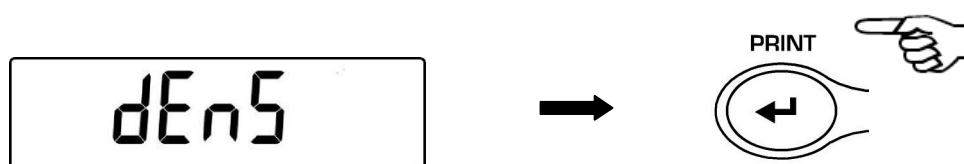
19 Density determination of a solid or a liquid

* The balance must be equipped with the proper optional software (not available for all models) *

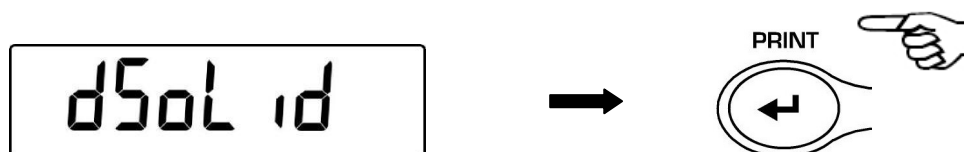
The software for density determination allows to calculate the density of a solid or a liquid through the under balance hook or through the optional hydrostatic kit (cod. T027)

19.1 DENSITY DETERMINATION OF A SOLID

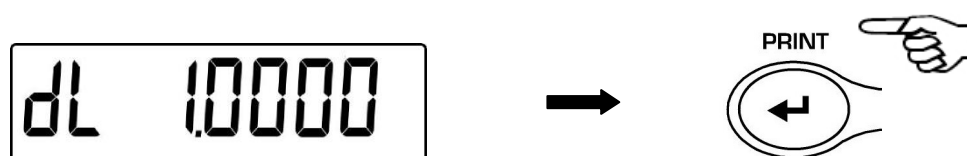
1. From zero condition on display, press the **MENU** button until the message “**dEnS**” is displayed, then press the **PRINT** button to confirm.



2. Select the function “**d SoLid**” through the MENU button and then confirm with **PRINT** button.



3. The density of the liquid to use will be displayed, the default value is equal to 1.0000 (distilled water at 20 °C).



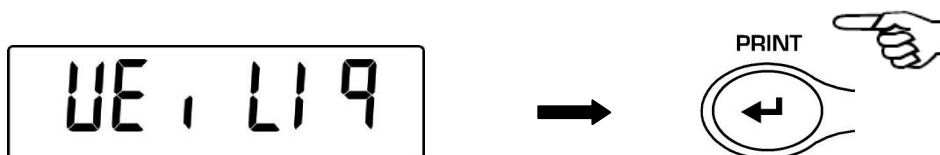
4. It is possible to set a different value using the **CAL** e **MENU** buttons for increase and decrease the value and using the **O/T** button for skip to the others digits. Keeping presses the O/T button is possible to delete the inserted value.



5. It is also possible to set a different value if the balance is equipped with the optional alphanumeric keyboard.
6. Once the wished value is set, press **PRINT** button.
7. Now it will be asked to weigh the solid in air, confirm this with **PRINT** button.



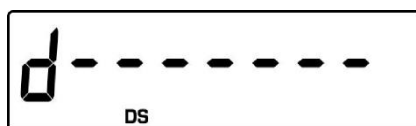
8. If necessary, effect a tare operation and load the solid. Press the **PRINT** button to acquire the value. During value acquisition the message **WEI AIR** will be flashing.
9. Now it is asked to weigh the solid inside the liquid. Effect the tare of the small basket inside liquid, immerse the solid and press **PRINT**. During the acquisition of the value the message **WEI LIQ** will be flashing.



10. The result of density of the solid is then displayed. Pressing the **PRINT** button it is possible to print the value of density, if the balance is equipped with a printer.



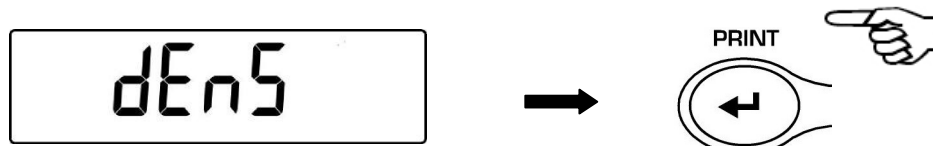
11. If any error occurs, this message will be displayed:



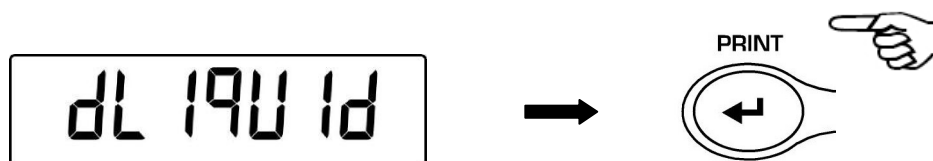
12. Press now the **ON/OFF** button to escape from density function or the **MENU** button to perform another measurement.

19.2 DENSITY DETERMINATION OF A LIQUID

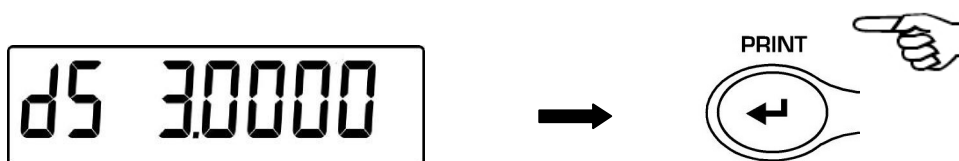
1. From zero condition on display, press the **MENU** button until the message “**dEnS**” is displayed, then press the **PRINT** button to confirm.



2. Using the **MENU** button, select the function “**d Liquid**” and confirm this with **PRINT**



3. It will be displayed the value of the density of the glass float of known volume to use, the default value is equal to 3.0000.

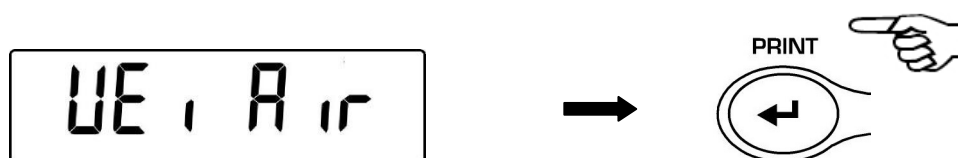


4. It is possible to set a different value using the **CAL** e **MENU** buttons for increase and decrease the value and using the **O/T** button for skip to the others digits. Keeping pressed the **O/T** button is possible to delete the inserted value.



5. It is possible to set a different value if you have the optional alphanumeric keyboard
6. Once the wished value is set, press the **PRINT** button.

7. It is now asked to weigh the glass float in air, confirm this with **PRINT**



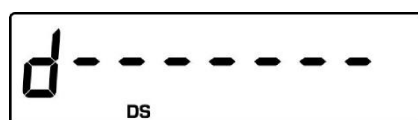
8. Now perform a tare if necessary and put the glass float to the weighing hook. Press then the **PRINT** button to acquire the value. During the acquisition of the value the message **WEI AIR** will be flashing.
9. It is now asked to weigh the glass float immersed into the liquid. Perform a tare if necessary and immerse the glass float into the liquid. Press the **PRINT** button. During the acquisition of the value the message **WEI LIQ** will be flashing.



10. The result of the density of the liquid is now displayed. Pressing the **PRINT** button it is possible to print the value of density, if the balance is equipped with a printer.



11. In case of error the following message is displayed



12. Press the **ON/OFF** button to escape from density function, or the **MENU** button to perform another measurement.

20 Maximum load determination function

The balance must be equipped with the specific optional software (non available for all models)

The function **M LOAD** allows to measure the maximum load for a solid.

1. To activate the function M LOAD from zero display condition, press repeatedly the **MENU** button until the message “**M Load**” is displayed, then press the **PRINT** button to confirm. When this function is activated, a tare is automatically performed.



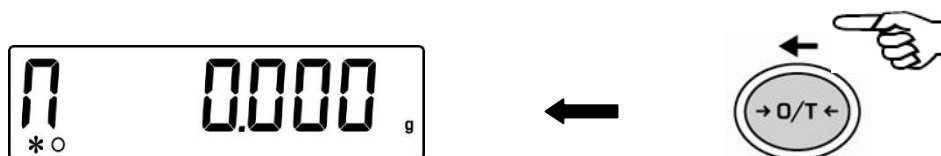
2. Activation of this function is indicated by the visualization of the letter **M** on the last digit on the display.



3. It is now possible to determine the weight of the maximum load.



4. Then press the **TARE** button to effect another measurement.



5. When the function **M LOAD** is active, the calibration is disabled.
6. Press the button **ON/OFF** to escape from **M LOAD** function.

21 Percentage weighing function

This function allows to read the weighing value as a percentage of a reference weight. The reference weight is taken as 100% percentage value (factory setting). There are two modes for acquiring the reference weight: one is automatic (with the reference weight) and one manual (by inserting manually the value of the reference weight).

21.1 Mode with weight reference

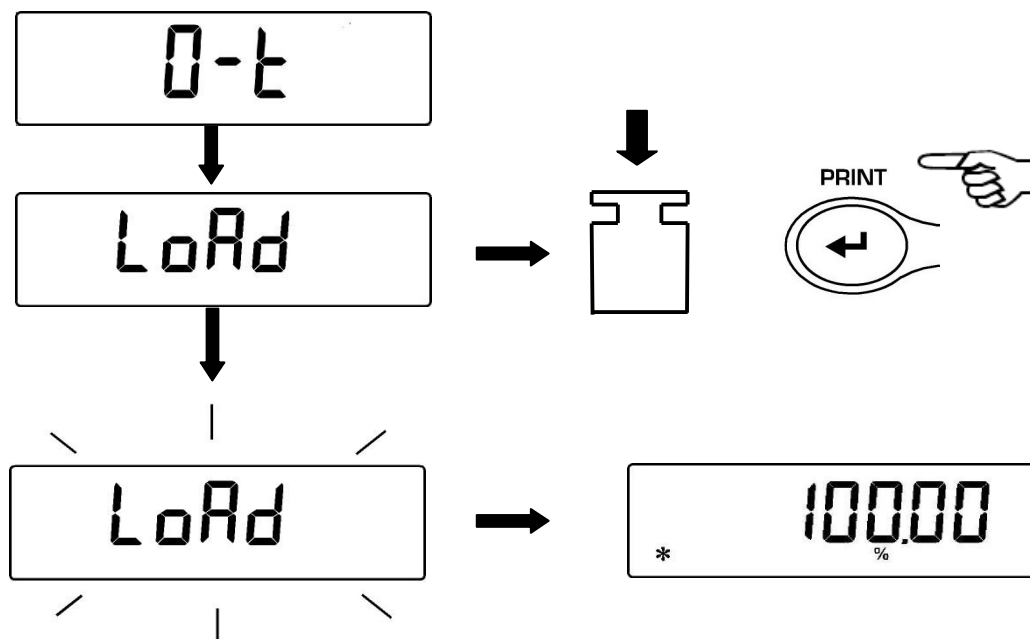
1. From zero condition of the display press the **MENU** button until will be displayed the “**Perc**” message, then press the **PRINT** button to confirm.



2. Press the **MENU** button to select the “**Perc A**” function and press **PRINT** button to confirm.

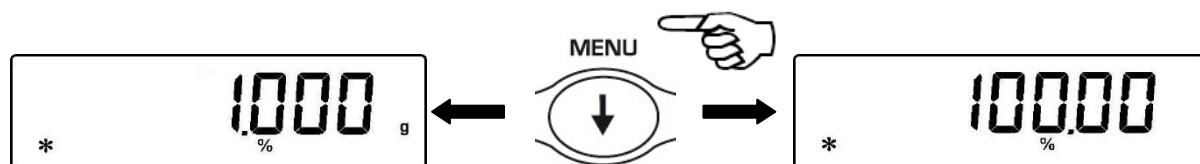


3. Tare function will be performed and will be shown on the display the string “**Load**”. Then load on the weighing pan the reference and press the **PRINT** button, the string “**Load**” will start to flash and once the weight is acquired will be visualized the value with the % indication.



4. Remove now the reference weight and load the sample. Is possible to read the weight in percentage now.

- Press the **MENU** button to visualize the weight in gram and vice-versa.



- Press the **ON/OFF** button to escape from the percentage weight function.

NOTE: If the reference weight is lower than 10 digits after the acquiring sequence of the weight, the string **ERROR 07** will be displayed.

21.2 Mode with manual insertion of the reference weight.

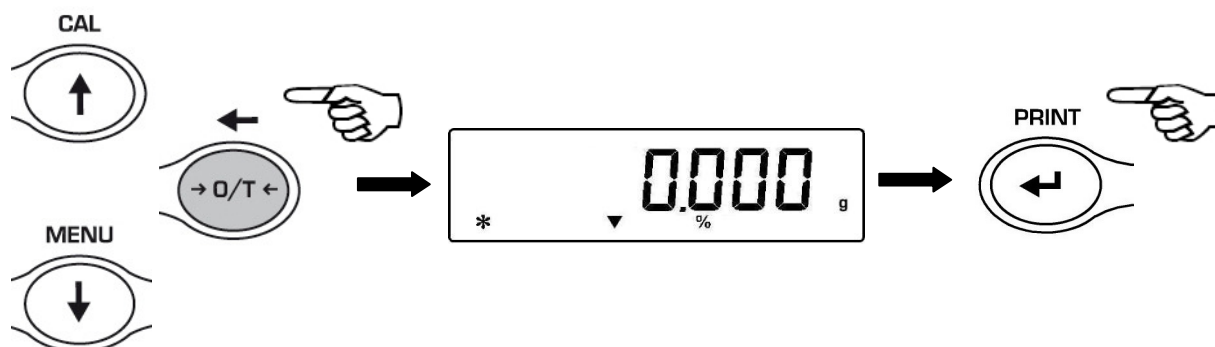
- From zero condition of the display press the **MENU** button until will be displayed the “**Perc**” message, then press the **PRINT** button to confirm.



- Press the **MENU** button to select the “**Perc A**” function and press **PRINT** button to confirm.



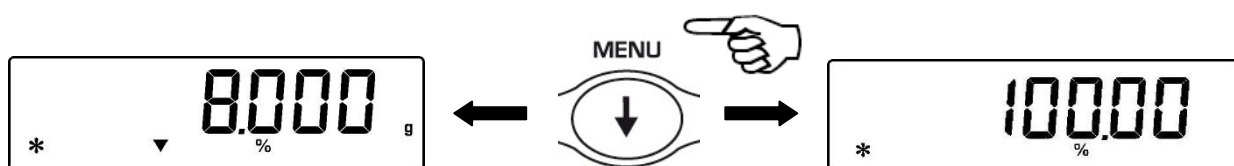
- It is possible to set a different value using the **CAL** e **MENU** buttons for increase and decrease the value and using the **O/T** button for skip to the others digits. Keeping pressed the **O/T** button is possible to delete the inserted value. The inserted value will be stored in the memory until the balance is switched off.



4. Press **PRINT** button when the desired value of the reference weight is inserted
5. Load now the sample and read the percentage value.



7. Press the **MENU** button to visualize the weight in gram and vice-versa.



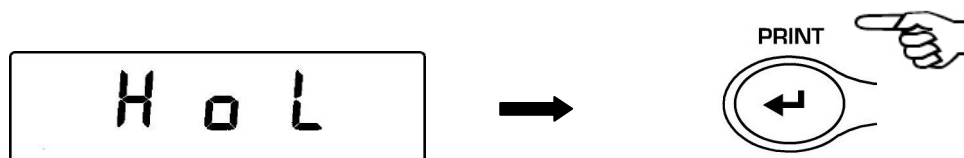
6. Press the **ON/OFF** button to escape from the percentage weight function.
7. It is also possible to set the value if the balance is equipped with the optional alphanumeric keyboard. Press PRINT button to confirm the inserted value.

NOTE: If the reference weight inserted is lower than 10 digit displayed, will be shown the **ERROR 07**.

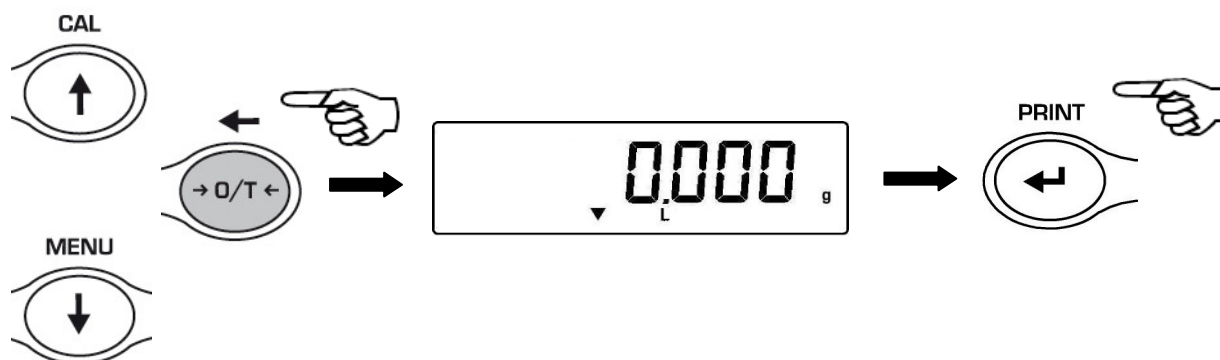
22 Threshold function

Threshold function allow to determinate if the weight loaded on the pan is above or below the two threshold fixed by the user.

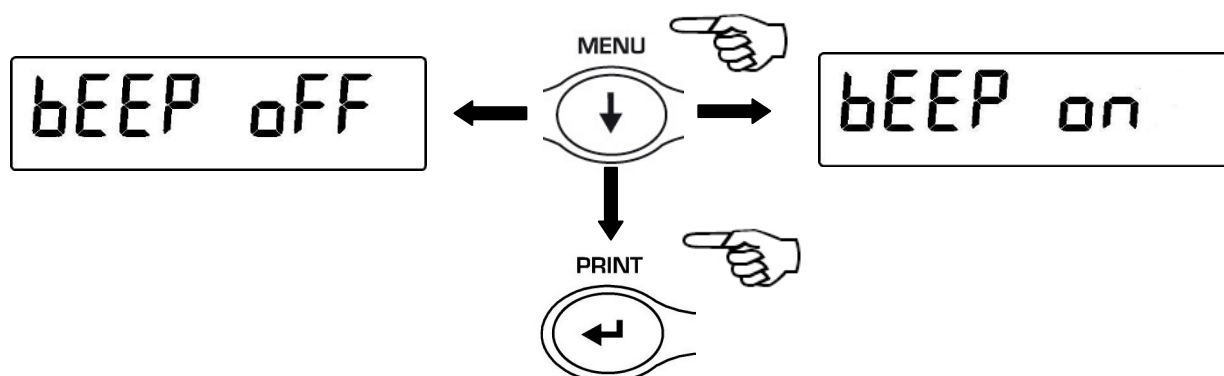
1. From zero condition of the display press the **MENU** button until will be displayed the string “**H o L**”, then press the **PRINT** button to confirm.



2. Insert the lower threshold value using the **CAL** e **MENU** buttons for increase and decrease the value and using the **O/T** button for skip to the others digits. Keeping pressed the **O/T** button is possible to delete the inserted value. The inserted value will be stored in the memory until the balance is switched off.



3. Insert the higher threshold value as same as the lower value steps.
4. The string “**bEEP OFF**” will be displayed and select by the **MENU** button if the acoustic alarm should be set or not if the weight is within the two threshold values set before. Press **PRINT** button to confirm.



5. If the value of the thresholds is correctly inserted, the balance will be back to the

weighing mode with the indication of the threshold state (H = higher threshold, L = lower threshold, OK= weight within the two set thresholds).

NOTE: If the the values are not inserted correctly will be displayed the string **ERROR 07**.

There are 3 modes of the threshold function:

22.1 Both thresholds set

This mode allow to set the lower and the higher threshold values and to identify the acceptable range for the weight value shown by the switching on of the symbol “**OK**” and by the acoustic alarm is activated. When the value of the weight is under the lower threshold value set will be displayed the symbol “**L**” while if the weight is over the higher threshold value set will be displayed the symbol “**H**”.

22.2 Lower threshold set only

Setting only the lower threshold and setting to zero the higher threshold, will be displayed the symbol “**OK**” and eventually the acoustic alarm if activated whenever the loaded weight is higher than the lower threshold value set. When the value of the weight is under the lower threshold set the symbol “**L**” will be displayed.

22.3 Higher threshold set only

Setting only the higher threshold and setting to zero the lower threshold, will be displayed the symbol “**OK**” and eventually the acoustic alarm if activated whenever the loaded weight is lower than the higher threshold value set. When the value of the weight is above the higher threshold set the symbol “**H**” will be displayed.

23 RS232 interface features

1. General features

The balance transmits the value visualized on the display following serial RS232C standard, allowing to print the value of weight to a PC monitor or to a serial printer. In the case of connection to a PC, it will be possible to select the transmission in continuous mode or transmission at user command through pressing of the **PRINT** button (as described at pag.17). The balance is also capable of receiving commands, always through the standard RS232C, that allow performing all the functions available through the keyboard of PC itself. The speed of transmission and reception can be selected, as described previously (pag.19), to 1200, 2400, 4800, e 9600 baud. The character format is of 8 bit preceded by one bit of start and followed by a bit of stop. Parity is not considered.

2. Selection of interface for PC

Selecting the transmission to PC (personal computer IBM compatible), it is achieved a continuous transmission output, at the same rate of weight update on display of the balance. It is possible to perform all the functions of the balances directly from the computer keyboard, transmitting to the balance the ASCII codes as in the table below. The connector to use for connection to PC is the number 1 (fig.1 pag. 46).

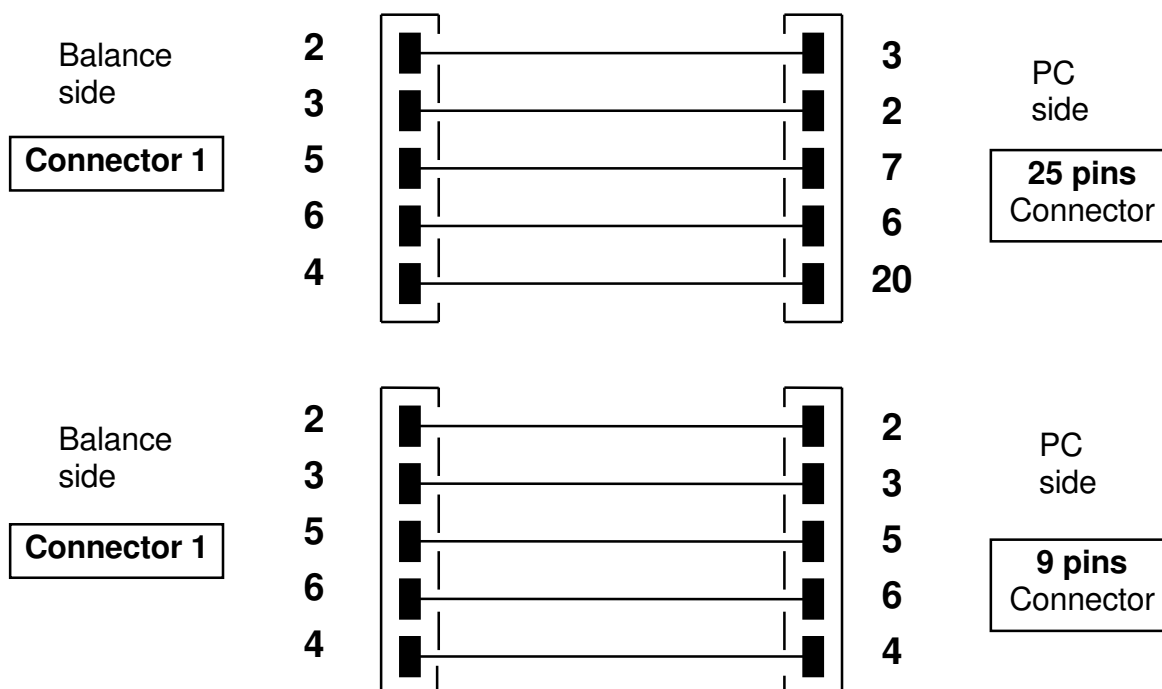
CODE	1 st FUNCTION (SINGLE PRESS)
"T" = H54	TARE
"C" = H43	CALIBRATION
"E" = H45	ENTER
"M" = H4D	MENU
"O" = H4F	ON/OFF

CODICE	2 nd FUNCTION (PROLONGED PRESS)
"t" = H74	TARE
"c" = H63	CALIBRATION
"e" = H65	ENTER
"m" = H6D	MENU
"o" = H6F	ON/OFF

3. Selecting the transmission to PC at user command, it is achieved a transmission output only when the **PRINT** button is pressed, also in this case it is possible to perform all the functions of the balance directly from the keyboard of the computer, sending to the balance the ASCII codes in the table above. The connector to use for connection to PC is the number 1 (fig.1 pag. 46).

4. Connection of the balance to PC

To receive/transmit data, connect the connector 1 (fig.1 pag. 38) of the balance to the serial port of the PC as shown below:



5. Transmission format

String transmitted is composed by the following 14 characters:

- First character: weight sign (blank or -)
- second/ninth character: weight or other data
- tenth/twelfth character: weight unit symbol
- thirteenth character: stability indicator
- fourteenth character: carriage return
- fifteenth character: line feed

Eventuale non-significative zero are spaces.

6. In the following tables the various transmission formats are shown:

Weighing mode (valid both for continuous transmission and transmission at user command)

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°
Sign	Weight					Weight unit			Stability	CR	LF			

Density mode (only in transmission at user command mode)

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°
d	=	Density value							Space	Weight unit					CR	LF

Piece counting mode (only in transmission at user command mode)

Number of pieces

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°
Pcs			:	spaces				Number of pieces							

Total weight of pieces

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°	19°	20°
Weight						:	space	Value of weight							space	g	space	S	

Average unit weight of pieces:

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°
PMU			:	spaces				Value of weight							spaces	g	

PMU stands for average unit weight

Percentage weight mode (only in transmission at user command mode)

Percentage

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°
Perc				.	space			Percentage							space	%	

Weight

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°
Weight						space		Weight value							space	g	

7. Selection of interface to printer

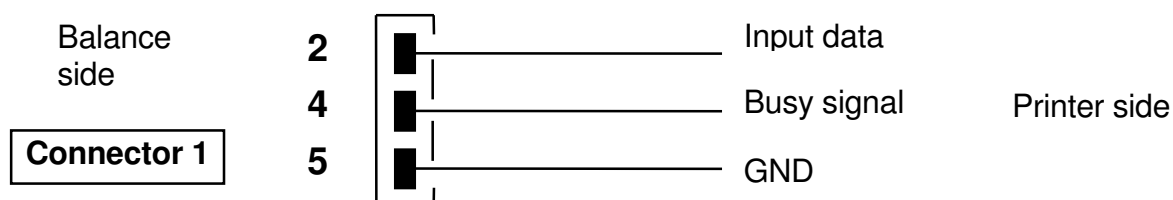
Selecting the PRINTER mode, the serial output of the balance is set to work with serial printers.

In this case the printing is effected only when the **PRINT** button is pressed and with stable weight. If the stability is not reached within ten seconds, the message **ERROR05** is displayed preceded by a short acoustic signal and the value of the weight is not sent to the printer.

The connector to be used for the connection is the number 1 (fig.1 pag.46)

8. Connection of the balance with the serial printer

Connect a serial printer to connector 1 to the balance as shown in the following scheme:



9. If the optional TLP50 printer is used, it will be possible to print both in *continuous-mode* and in *labels-mode* with the following formats:

Weighing mode and maximum load mode Piececounting mode

12-02-2008	12:00
Weight:	22.000 g

12-02-2008	12:00
Pcs	100
Weight:	300.000 g
PMU:	3.000 g

Density determination mode

12-02-2008	12:00
d=	2.80066 g/cm3d

Percentage weight mode

12-02-2009	12:00
Perc.	100.0%
Weight:	300.000 g

10. Connection of the balance to the optional alphanumeric keyboard

To connect the optional alphanumeric keyboard it must be used the connector 1 the same used for connection to a PC. In this case the connection to PC or to printer must be effected through the connector placed on the optional alphanumeric keyboard.

24 Connectors places (rear)

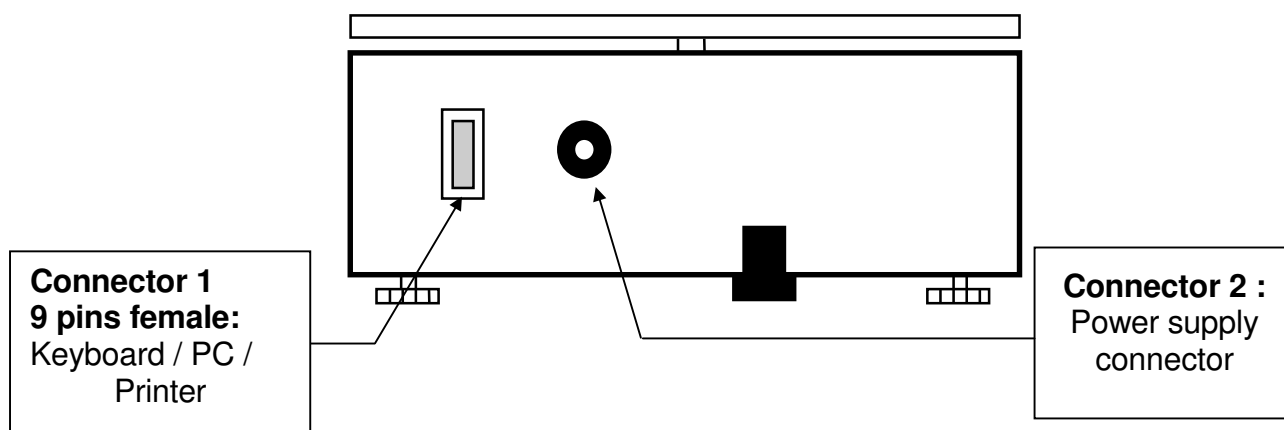


Fig. 1 Rear side of the balance

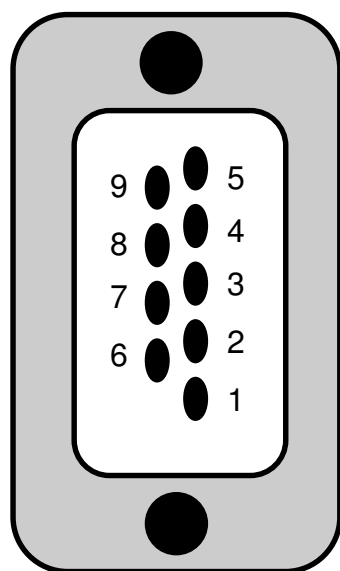


Fig. 2

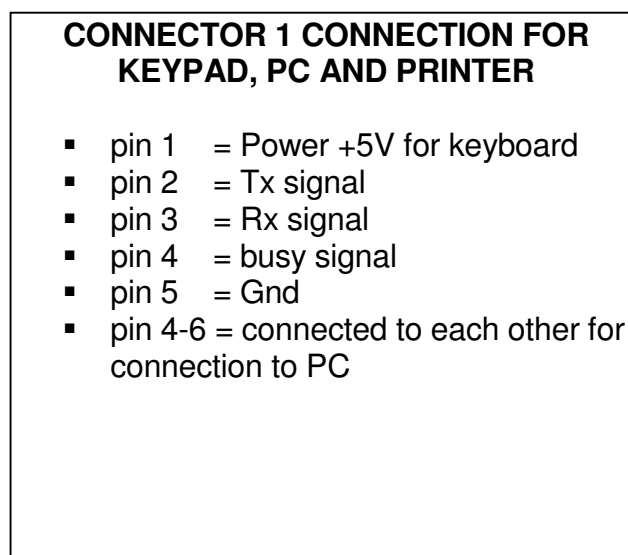


Fig. 3

25 Working with battery

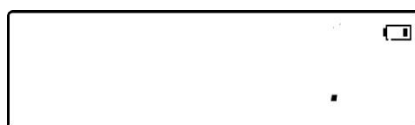
Balance can work, at wish, using only the battery power.

The battery on board is located inside the balance and grants 10 hours of autonomy

1. With the external power supply disconnected, it is possible to switch on or switch off the balance trough the **ON/OFF** button and work without being connected to power AC outlet.
2. When the balance is working using the battery, the symbol of battery with charge level is displayed on up-right corner of the balance's display. The three lines all switched on means a maximum level of battery charge, instead when all three lines are switched off and only the battery symbol is displayed means that it is necessary to connect the balance to AC power outlet to re-charge the battery.



1. To re-charge the battery, connect the provided external power supply to the balance. (See Pag.5)
2. When the external power supply is connected, the balance automatically switches itself on and, after performing the initial test on display, it enters the stand-by mode showed by a single point in the display. In standby mode also the battery recharge symbol will remain switched on.



3. The charge level will step by step rise until it reaches the maximum level. However let the battery recharge at least for 8-10 hours before disconnecting the external power supply from the balance.

NOTE: Battery duration depends also from working mode of the display backlight. To get longer battery duration, switch off the backlight or set it in AUTO mode.

26 Error Codes

- **ERR01**: the weight does not reach stability after a tare operation ⇒ Protect the balance from air flows or from vibrations of the working table.
- **ERR02**: impossible to start the calibration operation due to balance instability ⇒ Protect the balance from air flows or from vibrations of the working table.
- **ERR03**: calibration weight not correct or balance unstable ⇒ Calibrate with correct weight or protect the balance from environment disturbs.
- **ERR04**: weight of samples for the piece counting function not adequate or unstable ⇒ Select a bigger number of samples or protect the balance from vibrations.
- **ERR05**: impossible to print due to instability ⇒ Protect the balance from environment disturbs.
- **ERR07**: error in inserting the data.
- **“UNLOAD”**: weight loaded on the pan or pan not positioned properly ⇒ Remove the weight from the pan or position properly the pan and undepan.
- **“CAL But”**: the balance requires to be re-calibrated ⇒ Unload weights, if any, on the pan, and press the CAL button.



- : Overrange condition ⇒ Unload the weights loaded on the pan.



- : Underrange condition ⇒ Place properly pan and underpan.

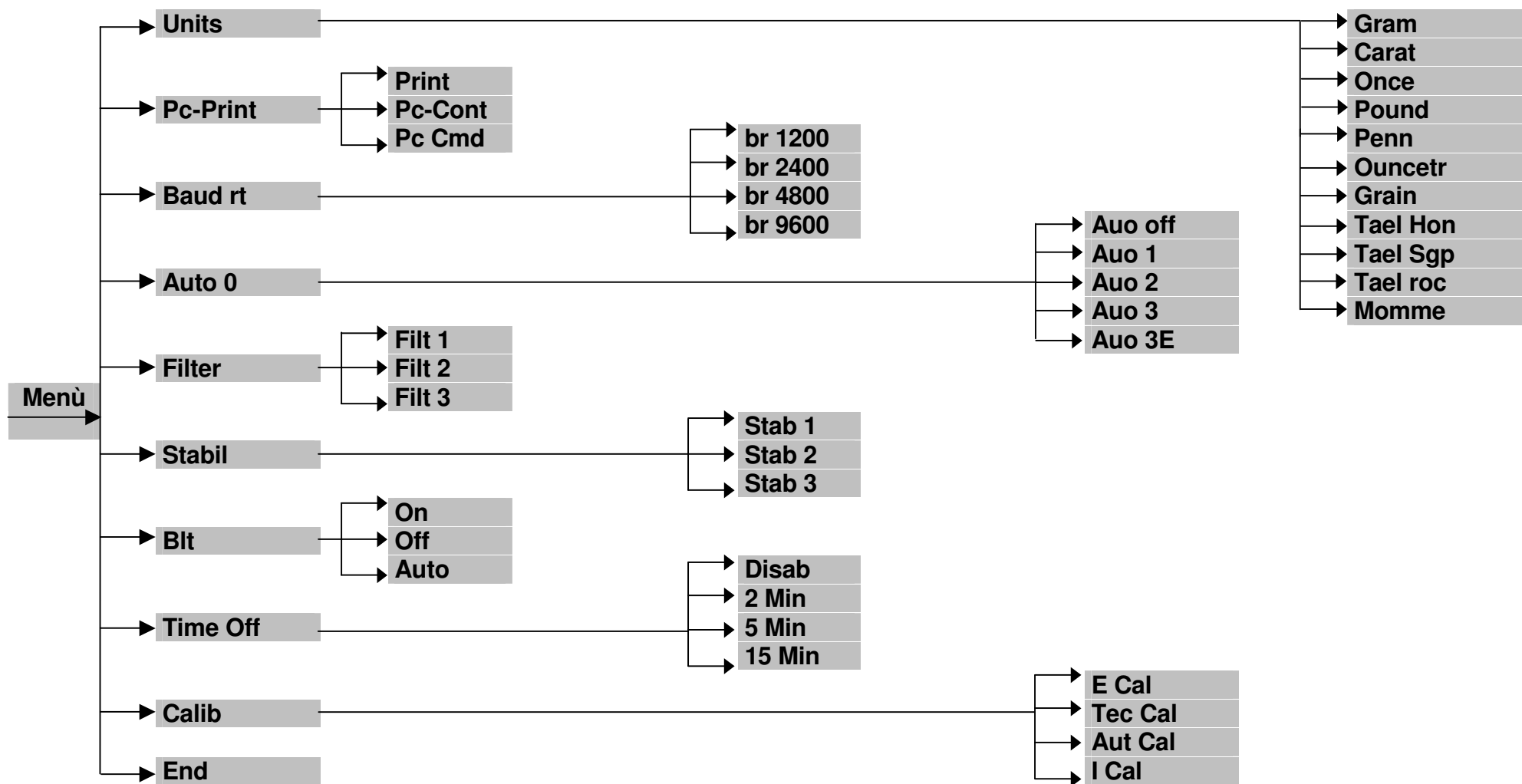
27 Maintenance and care

Regular maintenance of yours balance guarantee accurate measurements.

- **Cleaning**
Before cleaning the balance unplug the power supply of the balance from the voltage supply of your room. Do not use aggressive cleaning product (as solvents or similar), use a humid towel with soft detergent, Avoid liquids to go inside the instruments during the cleaning. Wipe the balance with a soft towel. Parts of samples or powder can be removed using a brush or vacuum cleaner.
- **Safety checks**
Safety of the instrument is no more guaranteed when:
 - balance power supply is clearly damaged
 - balance power supply is not working anymore
 - balance power supply is stored for long time in hard environment conditions.In these instances refer to the assistance centre where specialized technician will make reparations to bring back the instrument in the safety conditions eventually.

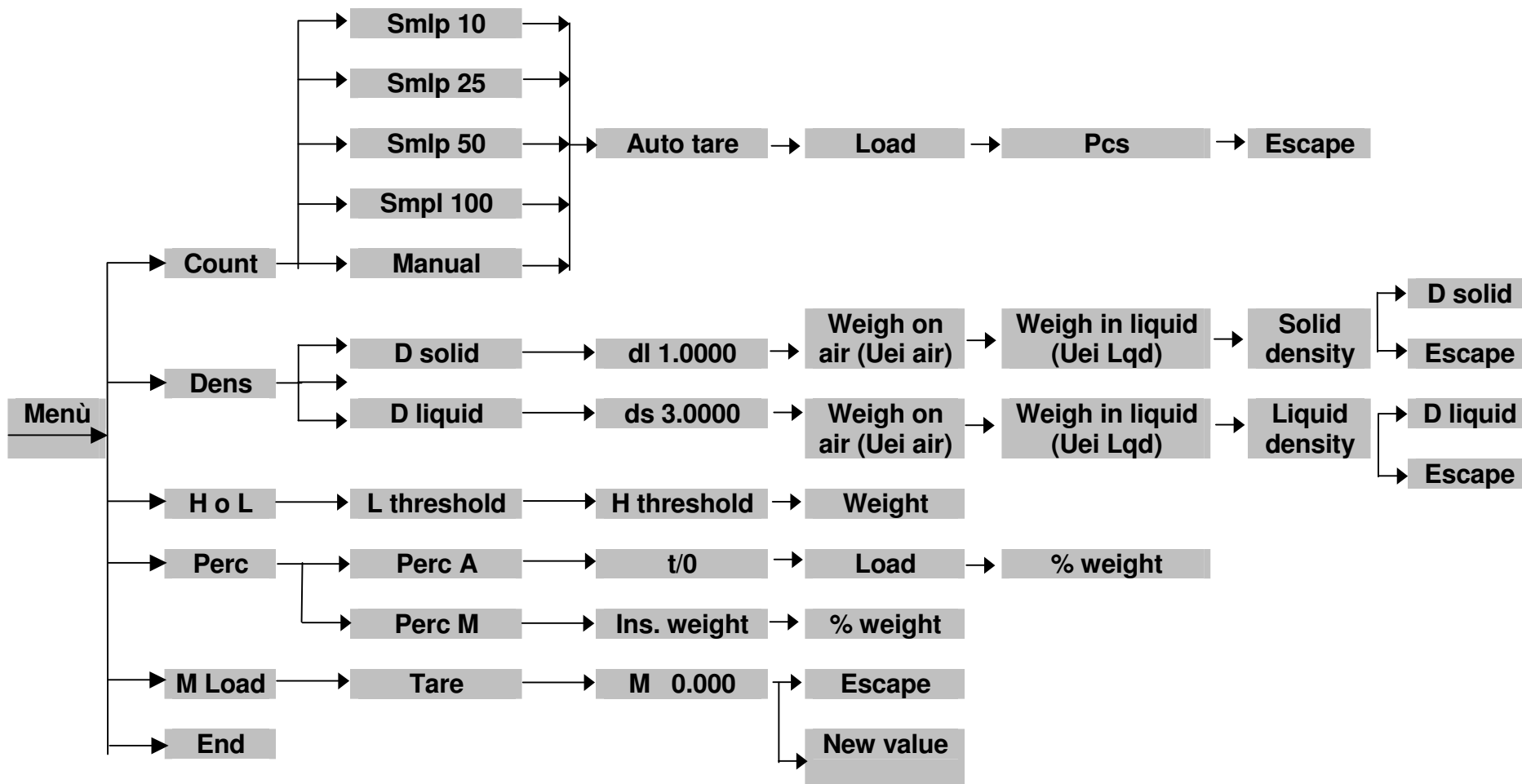
28 Quick guide to balance parameters setup

- To enter the balance parameters setup menu, press and keep pressed the **MENU** button until the acoustic alarm is over.
- Use then the **MENU** button to go to next parameter, use the **CAL** button to go to previous and the **PRINT** button to confirm the choice.
- To escape from menu, press and keep pressed the **MENU** button until the acoustic alarm is over.



29 Quick guide to the use of the balance programs

- To enter the balance programs menu, press the **MENU** button.
- Use then the **MENU** button to go to next parameter, use the **CAL** button to go to previous and the **PRINT** button to confirm the choice.
- To escape from menu, press and keep pressed the **MENU** button until the acoustic alarm is over.



30 Balance Technical characteristics

All the models listed all only for internal use.

Maximum altitude using limit: 4000m

Pollution level: 2

Over voltage category: II

Power supply: Mod. A40910G INPUT:230V ~ 50Hz OUTPUT:9V DC 1000mA 9VA

Model MARK M series	Weighing range (g)	Resolution (g)	Tare range (g)	Reproducibility (g) (standard deviation)	Linearity (g)	Response time (average)	Environment conditions adaptation	Operating temperature	Span drift +10..+30°C	Auto zero	Pan dimension (mm)	Balance dimensions (WxLxH) (mm)	Net weight (Kg)	Power supply voltage Freq. 50-60 Hz	Calibration weight	Absorbed power (average)	Interface (optional)
KL8001	8000	0.1	8000	0.05	± 0.2	≤ 3 sec.	Filters select.	+5. +35 °C	± 6 ppm/°C	Menu select.	210x230	395x295x 95	10	230 o 115Vac ± 15%	2000g (F1)	VA 14	RS232C
KL10001	10000	0.1	10000	0.05	± 0.3	≤ 3 sec.	Filters select.	+5. +35 °C	± 6 ppm/°C	Menu select.	210x230	395x295x 95	10	230 o 115Vac ± 15%	2000g (F1)	VA 14	RS232C
KL12001	12000	0.1	12000	0.05	± 0.3	≤ 3 sec.	Filters select.	+5. +35 °C	± 6 ppm/°C	Menu select.	210x230	395x295x 95	10	230 o 115Vac ± 15%	2000g (F1)	VA 14	RS232C
KL16001	16000	0.1	16000	0.05	± 0.3	≤ 3 sec.	Filters select.	+5. +35 °C	± 6 ppm/°C	Menu select.	210x230	395x295x 95	10	230 o 115Vac ± 15%	2000g (F1)	VA 14	RS232C
KL32001.2	32000	0.2	32000	0.07	± 0.4	≤ 3 sec	Filters select.	+5. +35 °C	± 6 ppm/°C	Menu select.	210x230	395x295x 95	12	230 o 115Vac ± 15%	2x2000 g (F2)	VA 14	RS232C
KL15000	15000	1	15000	0.1	± 1	≤ 3 sec.	Filters select.	+5. +35 °C	± 6 ppm/°C	Menu select.	210x230	395x295x 95	10	230 o 115Vac ± 15%	2000g (M1)	VA 14	RS232C
KL2000	20000	1	20000	0.1	± 1	≤ 3 sec.	Filters select.	+5. +35 °C	± 6 ppm/°C	Menu select.	210x230	395x295x 95	10	230 o 115Vac ± 15%	2000g (M1)	VA 14	RS232C
KL32000	32000	1	32000	0.1	± 1	≤ 3 sec.	Filters select.	+5. +35 °C	± 6 ppm/°C	Menu select.	210x230	395x295x 95	10	230 o 115Vac ± 15%	2x2000 g (M1)	VA 14	RS232C

31 Accessories

Accessories are available for M series:

ACCESSORIES	
Code	DESCRIPTION
C053	PRINTER mod. SPRT
T201	EXTERNAL KEYBOARD mod. KEYMODULE
T214	RS232/USB CONVERTER
T216	SERIAL CABLE
T217	V-RANGE FUNCTION
T218	DENSITY FUNCTION
T219	PAPER GRAMMAGE FUNCTION
T220	MAXIMUM LOAD FUNCTION
T221	TLP-50 PRINTER WITH INTERFACE

32 Warranty

- Duration of warranty is of 24 months from the date of purchase proved by invoice concerning the product or by delivery note.
- Warranty covers all parts resulting defective at the origin. It does not cover mechanical or electronic parts damaged by wrong installation, tampering or incorrect use.
- Warranty does not cover damages caused by impacts, balance drops or drop of objects on weighing pan.
- Shipment to and from service centre is at customer charge.

33 Conformity declaration

ELECTRONIC BALANCES Model Mark in the tables to page 54 which this declaration refers to, are in compliance with the following rules:

EMC std.:

- ***EN 55011***
- ***EN 50082-1***
- ***EN 61326:97 + A1:98 + A2:01 + A3:03***
- ***EN 61000-3-2:00***
- ***EN 61000-3-3:95+ A1:01***

SAFETY std.:

- ***EN 61010-1:01***

According to 89/336/CEE directive.